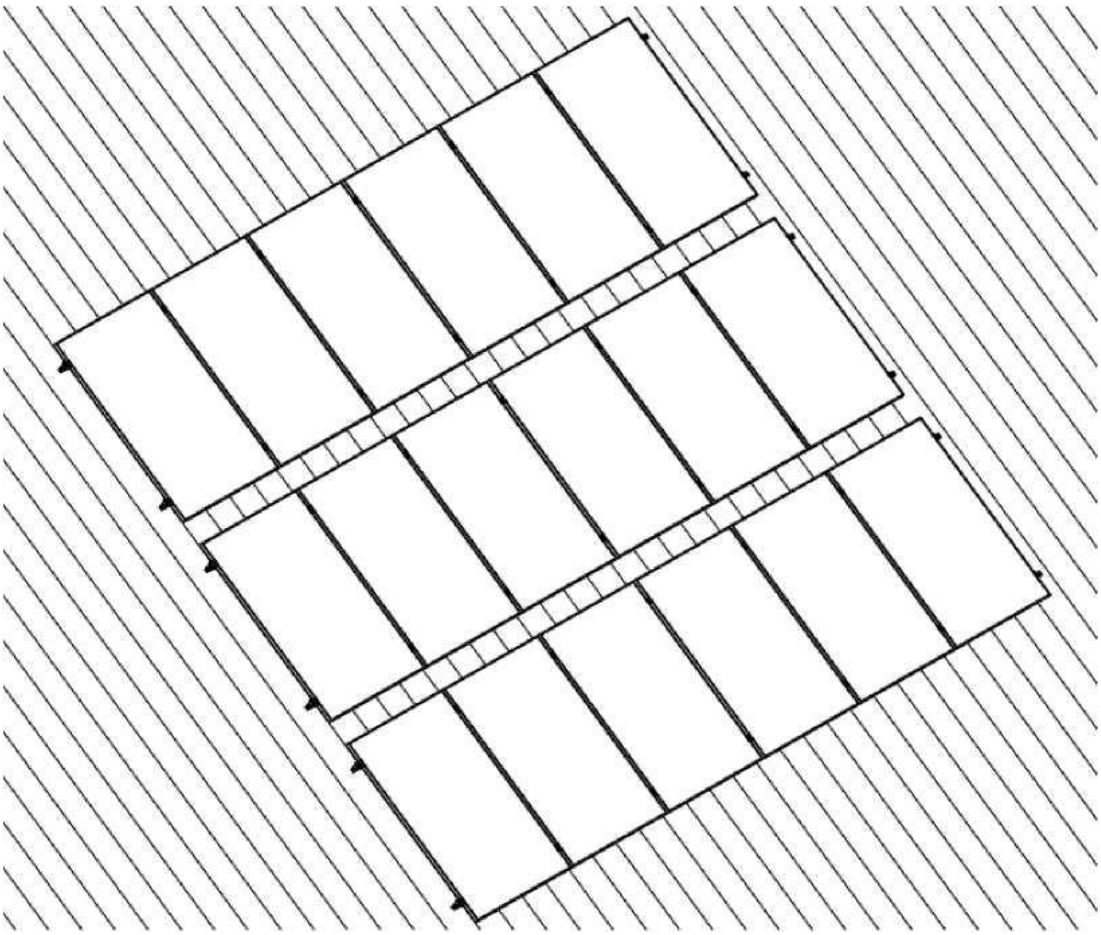
INSTALLATION MANUAL

FOR STRUCTURES INTENDED FOR ANCHORING TO ROOFS

MOUNTING SYSTEM



The mounting system described below is used to mount photovoltaic modules on pitched roof.

During production every effort was made to provide you with a product of the highest quality which is also easy to mount. This instruction is a set of rules for the correct mounting of the mounting structure components, but is not a blueprint or a substitute for it. The installer performing the mounting must be properly trained and licensed for the job. Overall responsibility for proper mounting rests with the installer who should select the appropriate type of construction.

In situations where the strength of the roof structure is questionable, a structural engineer should be consulted to perform strength calculations for the roof.

1. The layout of the modules shall be arranged to minimize or preclude the appearance ofshadow on the modules. Keep in mind that even the shadow cast by trees or buildings can limit the yields generated by modules. When mounting the system in summer, be aware that the shadow cast by trees and neighboring buildings will reach much further in winter. Also remember to keep the safe zone on the roof sheathing - figure 1

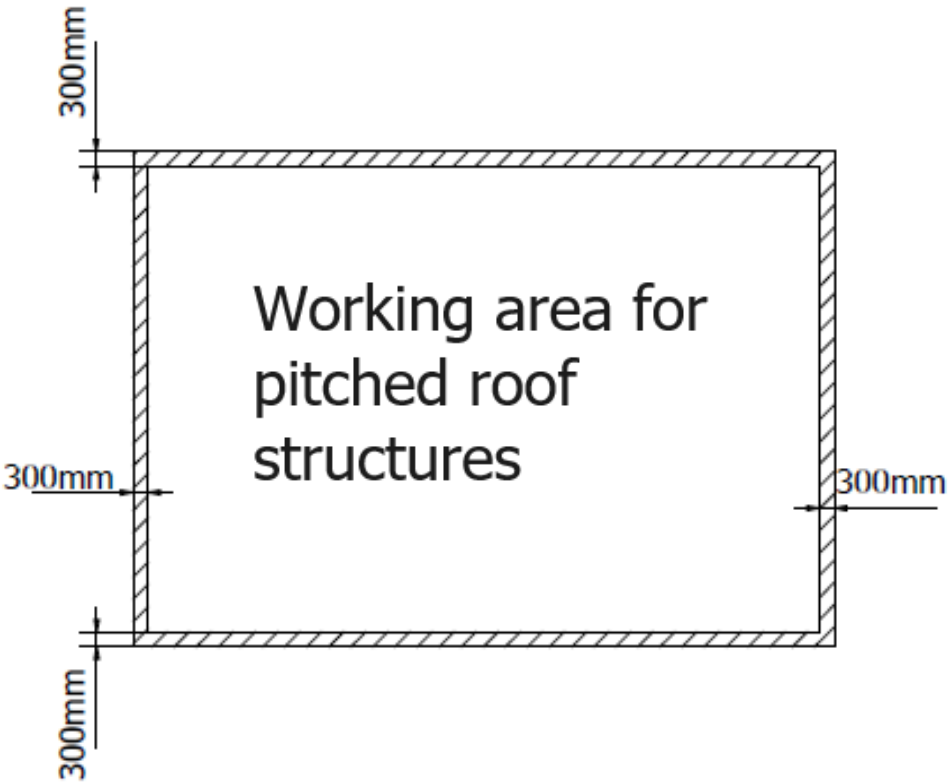


FIGURE. 1 Working area for pitched roof structures

2. The length of one row of modules can be calculated using the two formulas described below.

a. Formula for row mounted on short side:

ROW LENGTH = NUMBER OF MODULES IN THE ROW * MODULE + 20mm) + 60mm

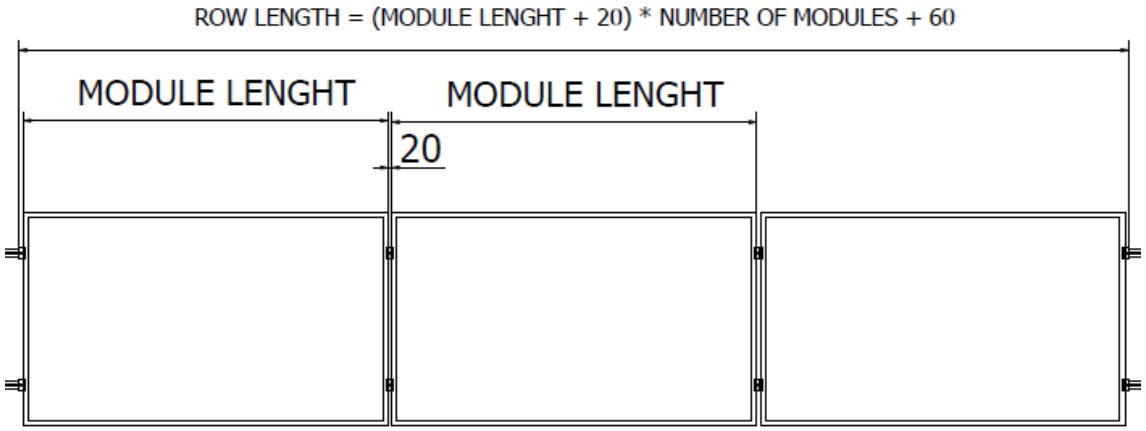


FIGURE. 2 Construction row length for short side mounted modules.

b. Formula for a row mounted on the long side:

ROW LENGTH = NUMBER OF MODULES IN THE ROW * MODULE + 20mm) + 60mm

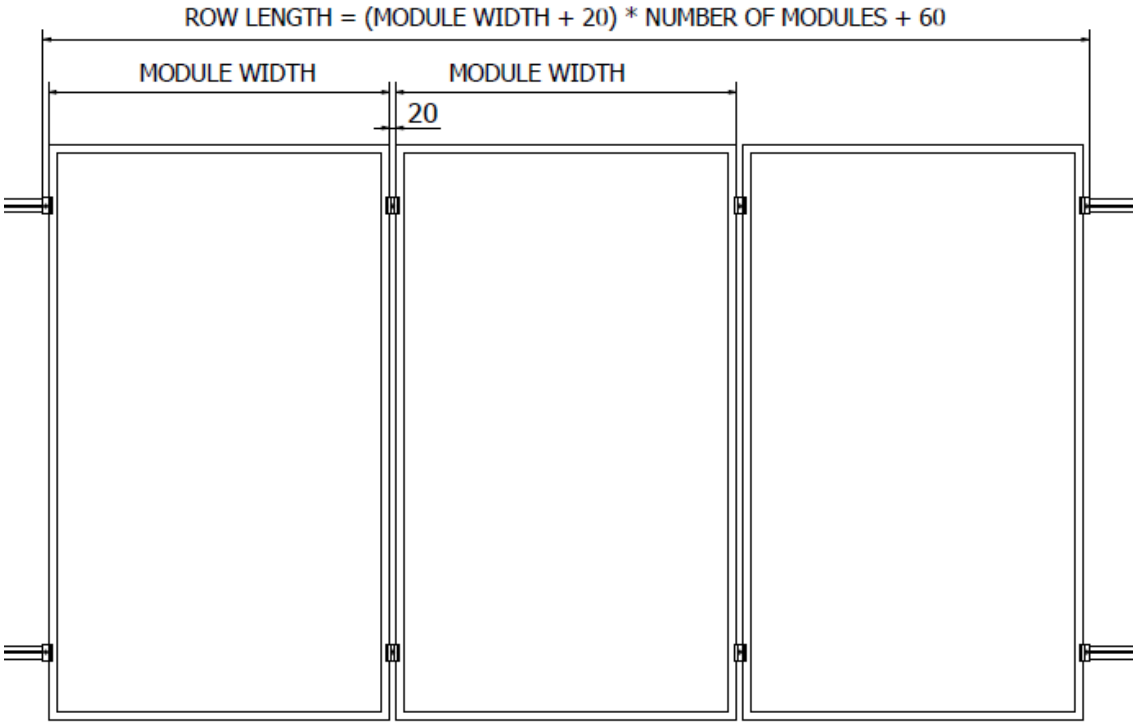


FIGURE. 3 Length of the row of structures mounted on the long side

3. The spacing between each mounting point depends on the mounting profile selected and how the module is mounted to the bracket. The maximum between brackets is recorded in Table 1 and Table 2.
    a. For long side mounting

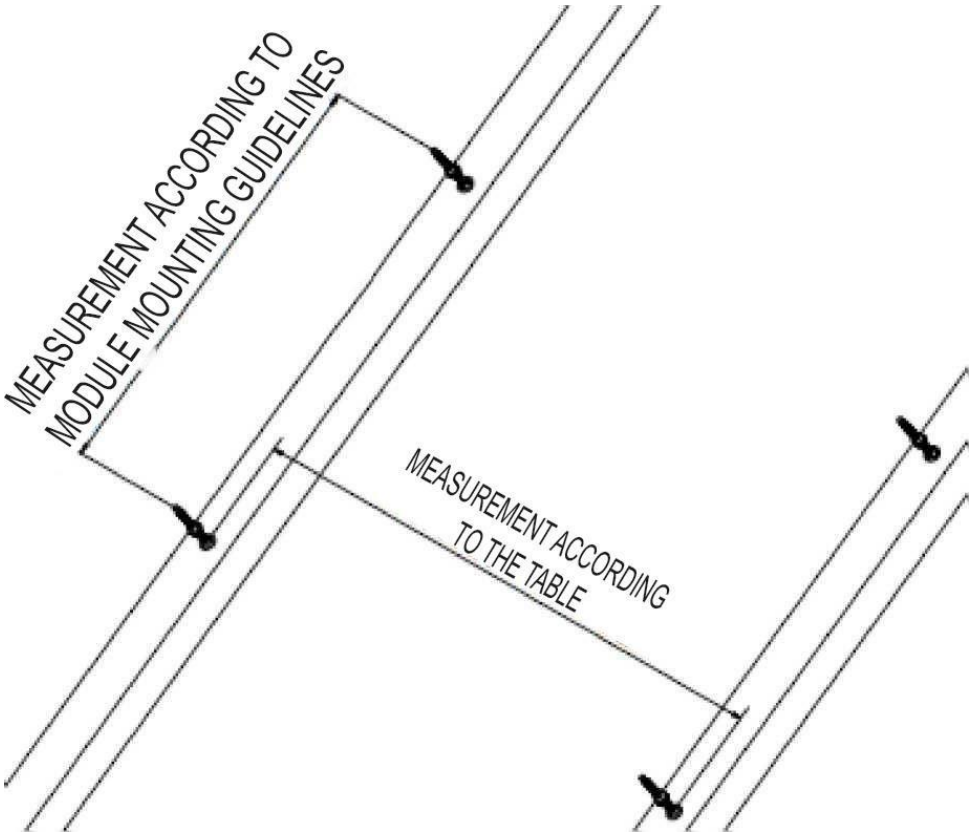


FIGURE. 4 Bracket spacing

Tab.1 Maximum spacing of brackets

Module length	K-01	K-25
1780mm	1,2 [m]	1,2 [m]
2275mm	1,1 [m]	1,1 [m]

b. For mounting on the short side

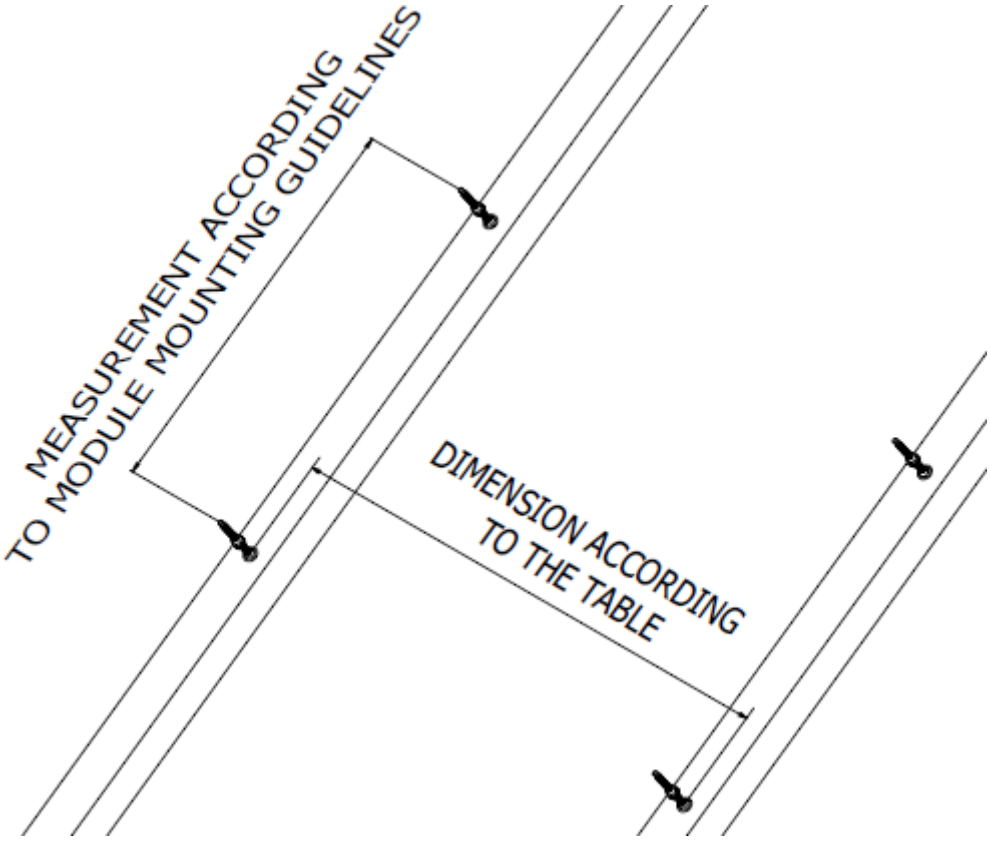


FIGURE. 5 Bracket spacing

Table 2 Maximum spacing of brackets

Module length	K-01	K-25
1780mm	1,2 [m]	1,2 [m]
2275mm	1,1 [m]	1,1 [m]

4. The methods of anchoring the two threaded screws depend on the roof construction.

   a. **Wooden rafters - two threaded screws (K-17)**

      Locate the rafter locations under the roof sheathing where the double threaded screws (K-17) are to be anchored. Then drill holes perpendicular to the roof surface with a 7mm drill bit, according to the spacing of the photovoltaic module mountingzones - Figure 6. If there is sheet metal on the roof sheathing, remove any burrs witha ø12mm cone drill.

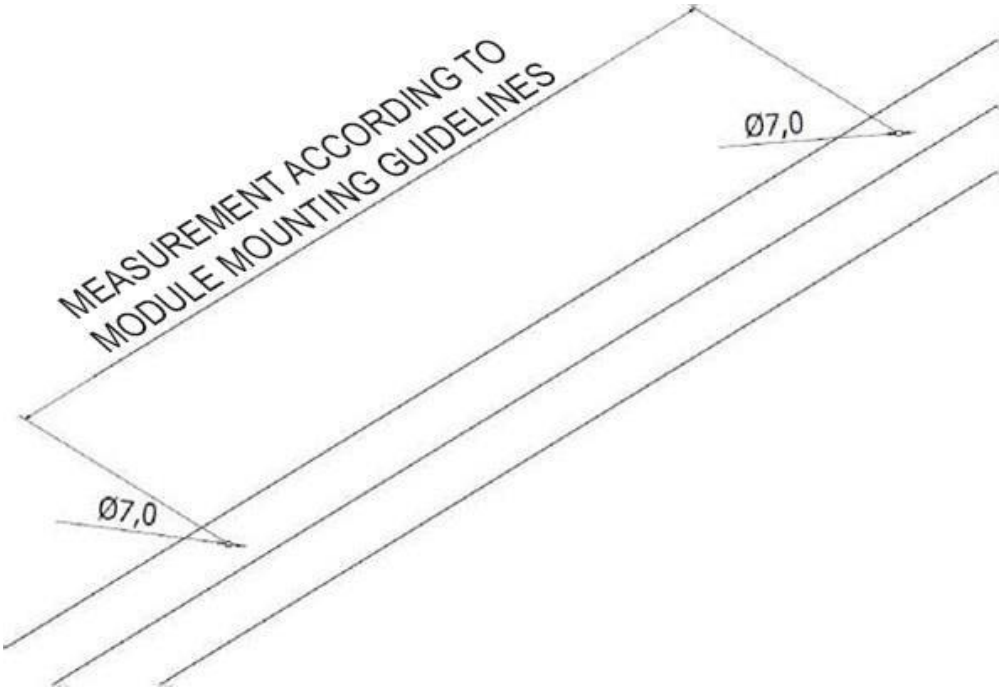


FIGURE. 6 Wooden rafter hole spacing

b. **Steel rafters - double threaded bolt (K-43)**

Locate the rafter locations under the roof sheathing where the double thread screw(K-43) are to be anchored. Then drill holes with a ø6.5 mm drill bit according to the spacing of the photovoltaic module mounting zones - Figure 5. If there is sheet metal on the roof sheathing, remove any burrs with a ø12mm cone drill.

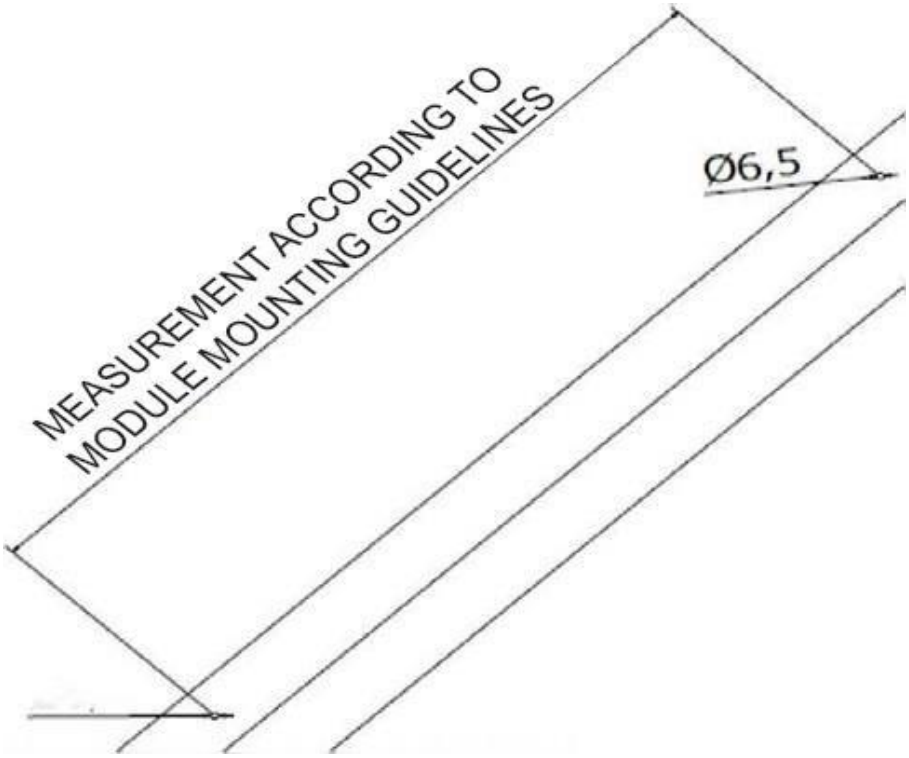


FIGURE. 7 Hole spacing in the steel rafter

5. Then screw into the holes prepared in this way

a. **Wooden rafter double-thread screw (K-17)**

Tighten an EPDM gasket to each hole using a K-21 piece so that it seals the resulting hole. If additional sealing is needed, use K-72 or K-73 (depending on the roof covering).

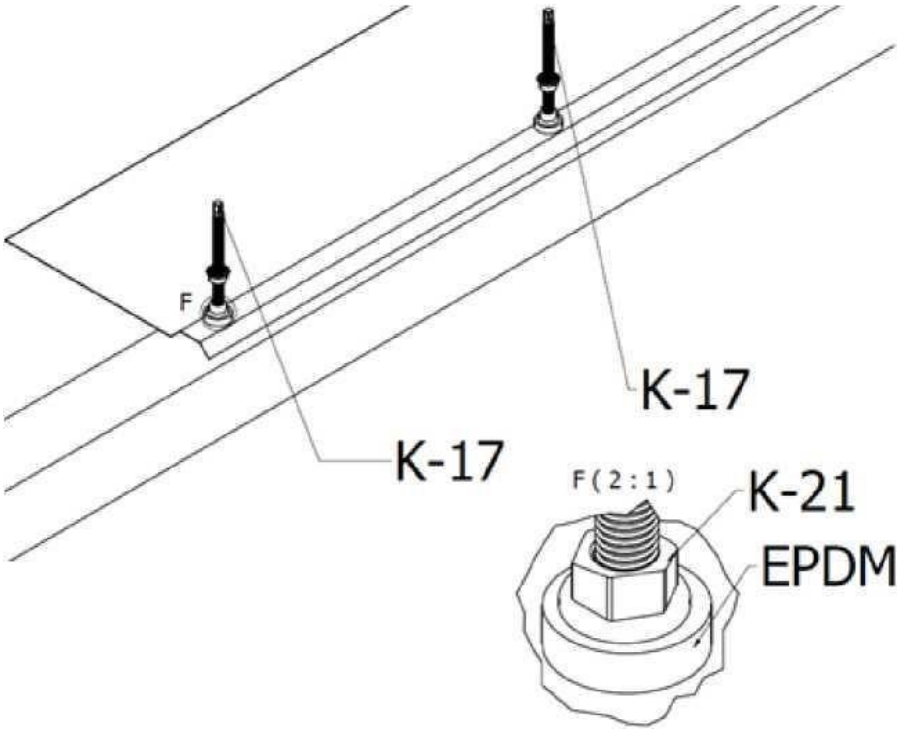


FIGURE. 8 Mounting double thread screws

b. **Double-thread screw for steel rafters (K-43).**

Tighten an EPDM gasket to each hole using a K-43 element so that it seals the resulting hole. If additional sealing is needed, use K-72 or K-73 (depending on the roof covering).

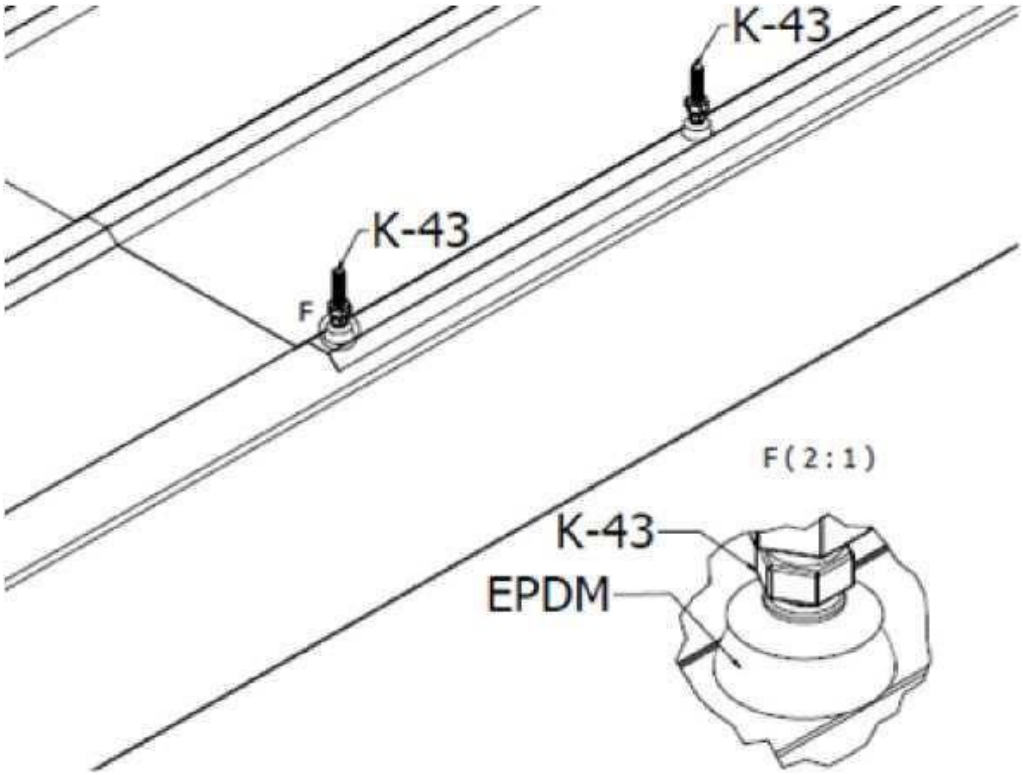


FIGURE. 9 Installation of double threaded bolts

6. In turn, K-03 mounting adapters can be placed on the anchored double threaded bolts and screwed with K-21 nuts to:

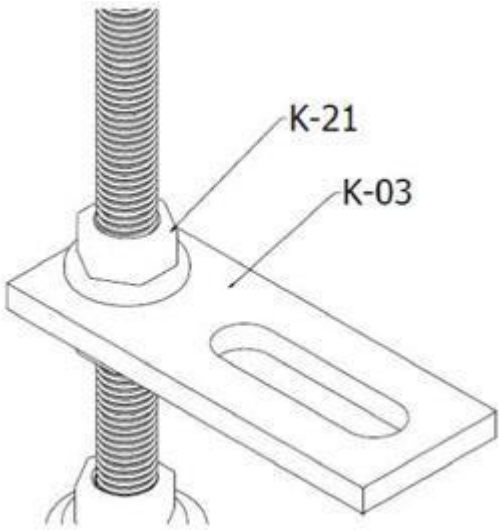


FIGURE. 10 Mounting of the adapter

7. After mounting the brackets, prepare the mounting profiles by connecting them to the appropriate length using the K-02 connectors placed at the ends of two adjacent profiles. Bolt theconnector together using two K-19 "T" bolts. Profiles can be cut to the required

ATTENTION: The minimum useful length of the profile in the construction is 500mm.

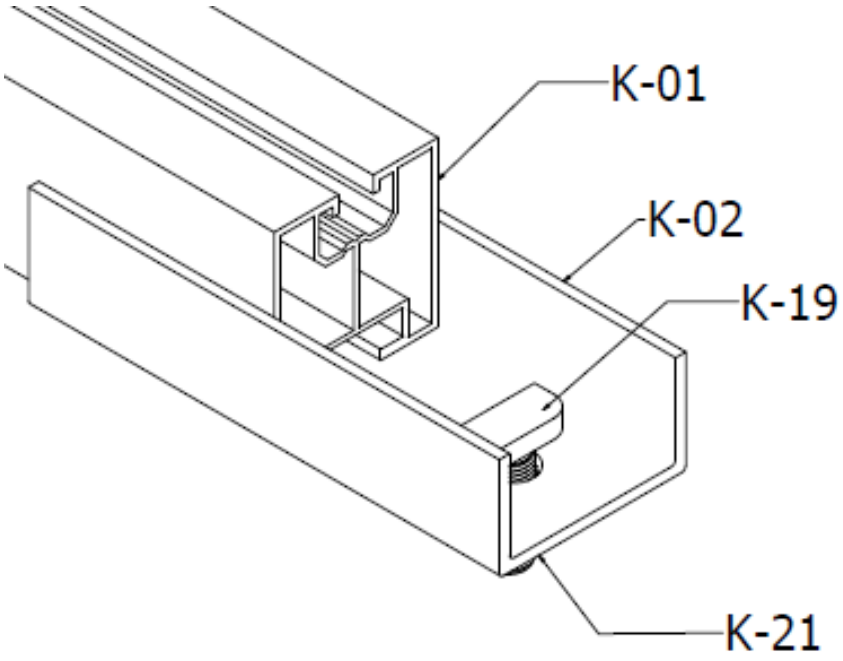


FIGURE. 11 Mounting of the K-02 connector with the K-01 profile

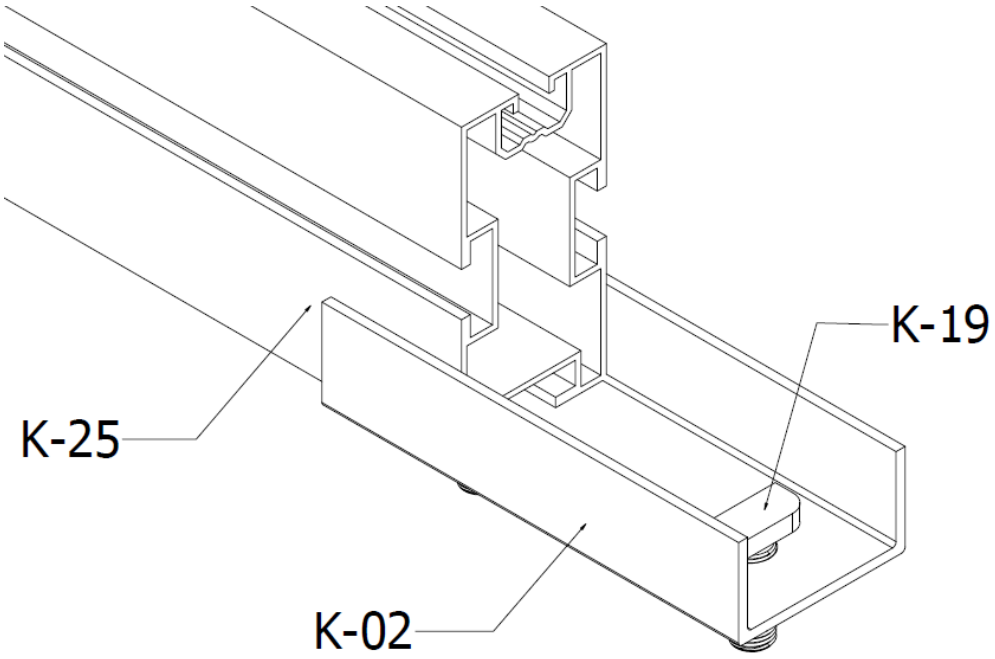


FIGURE. 12 Mounting of the K-02 connector with the K-25 profile

8. Attach the prepared profiles to the mounted adapters using "T" bolts. The heads of the bolts must go into a specially designed channel through the “bean” type holes in the adapter

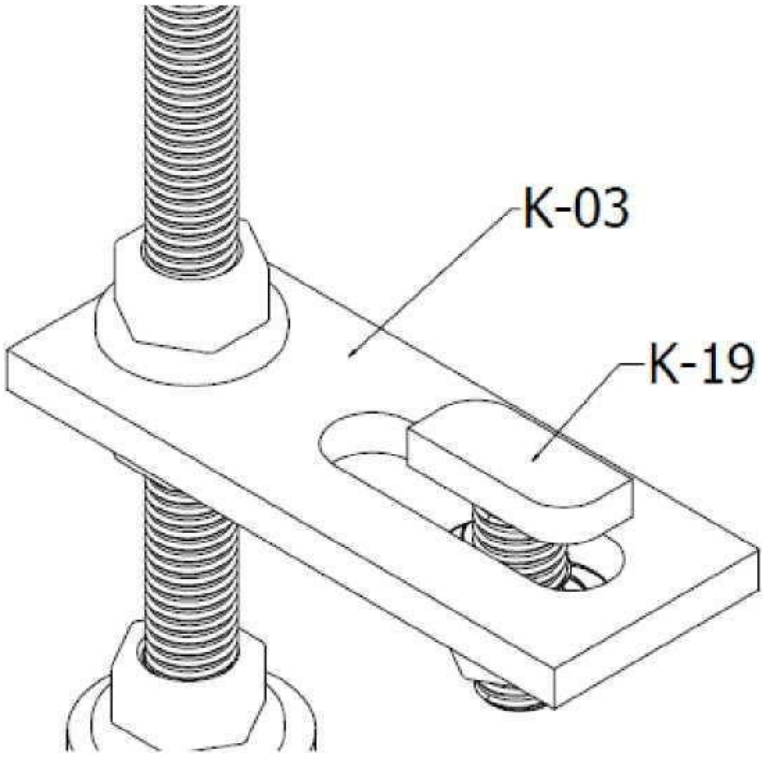


FIGURE. 13 *Mounting of "T" bolts*

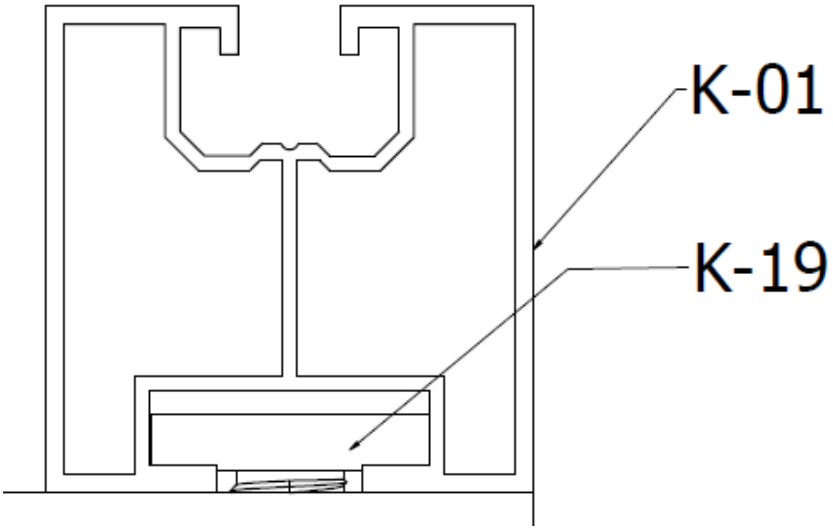


FIGURE. 14 Mounting of profile K-01

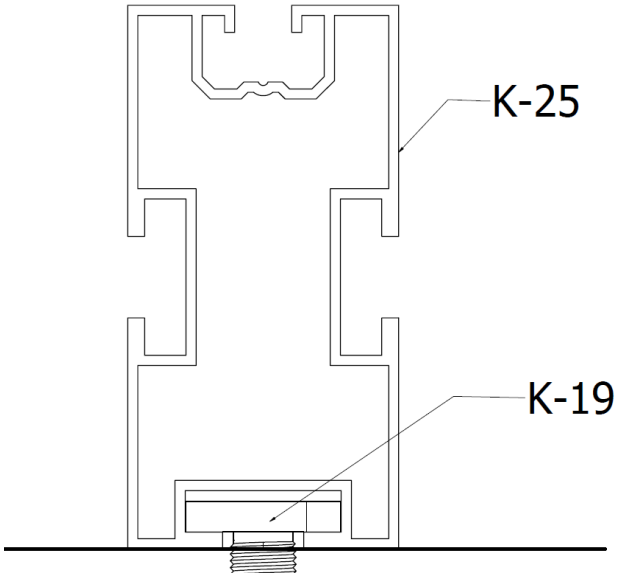


FIGURE. 15 Mounting of profile K-25

9. Thread the K-21 nuts onto the protruding threads from the K-19 bolts.

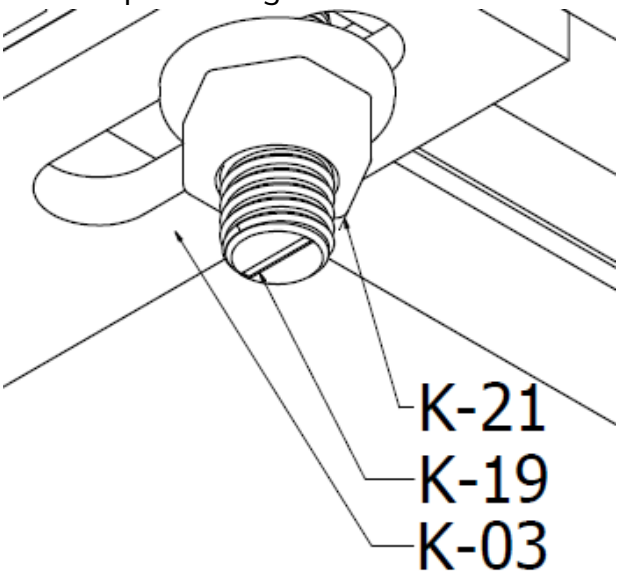


FIGURE. 16 Mounting of "T" bolts

10. The prepared structure should be bolted together with a torque of 30Nm

11. The K-04 t-slot nut can be mounted to the so prepared structure in a specially prepared channel. It can be mounted in any desired location.

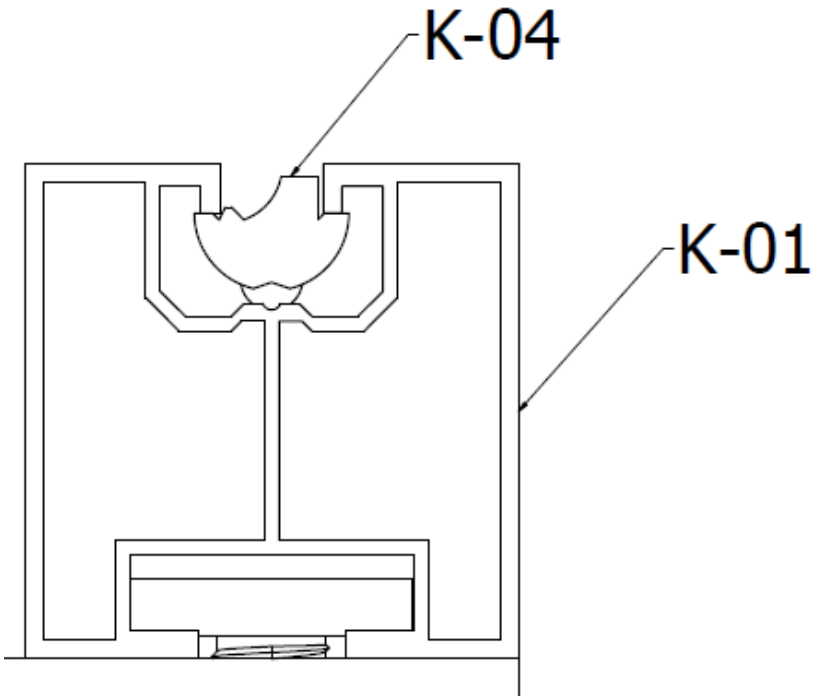


FIGURE. 17 Mounting of the K-04 nut to K-01 profiles

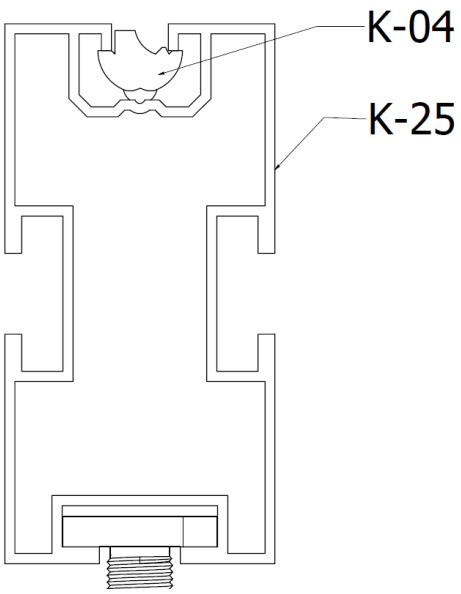


FIGURE. 18 Mounting of the K-04 nut to K-01 profiles

12. Then insert the K-06 end clamps into the first beam with the K-18 allen bolts. The first from the edge and the last from the edge will always be the end clamp, stabilizing the edge of the first and last module in a row. The mid clamps, on the other hand, will simultaneously stabilize the sides of the two modules. Properly selected edge clamps will have a height equal to the module thickness, the allen bolts will be 10mm shorter than the module thickness, and the mid clamps are universal and fit any module thickness

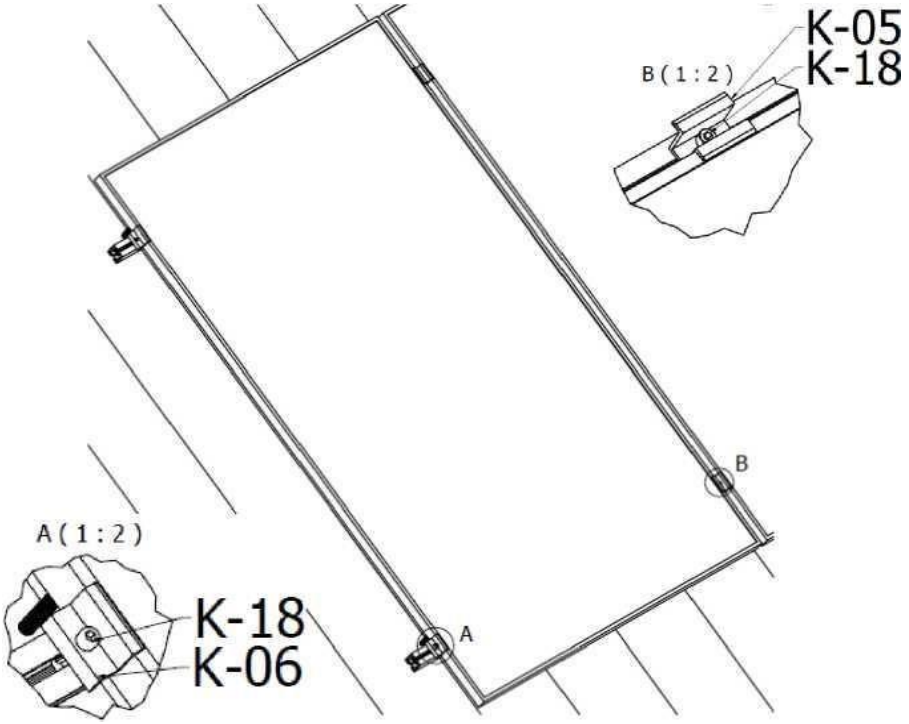


FIGURE. 19 Mounting of the modules and mounting the K-05 and K-06 clamps

13. Tighten clamps to a torque of 18Nm.

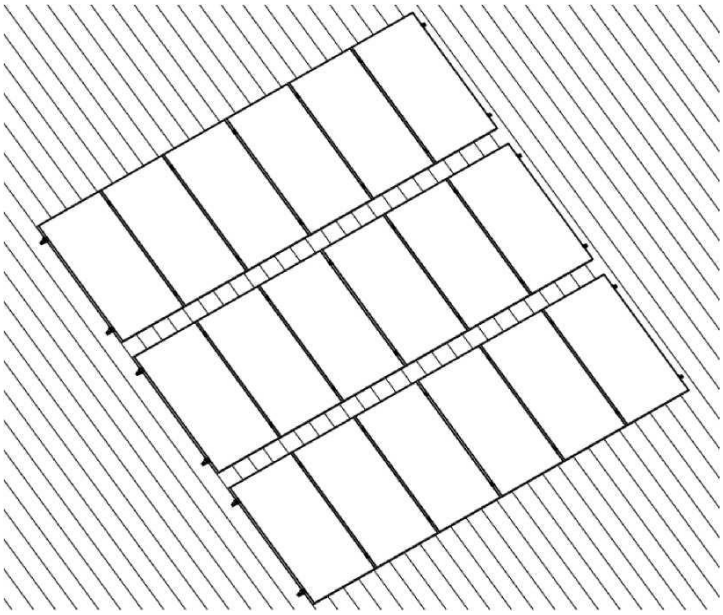


FIGURE. 20 View of assembled structure with modules

Thank you for using KENO Sp z o.o. construction

v. 09.01.2023